

Safety Data Sheet

Safety Data Sheet

FOR REGULATORY AND SDS QUESTIONS (U.S. AND CANADA):

CALL THE PRODUCT STEWARDSHIP LINE 1-908-791-2336 9 AM TO 6 PM ET (Mon-Fri)

Section 1. Identification

Product name : ALPHA® 856 NEUTRAL OA FLUX

Product code : 116097
Product type : Liquid.

Date of issue/Date of

revision

: March 12 2019.

Manufacturer - Supplier	Telephone no.:	Emergency phone:
Alpha Assembly Solutions Inc. Global Headquarters 300 Atrium Drive Somerset, New Jersey 08873	Toll Free: (800) 367-5460 Main Phone: (908) 791-3000	DOMESTIC NORTH AMERICA 800-424-9300 INTERNATIONAL, CALL +1 703-527-3887 (collect calls accepted) Alpha Chemtrec# 5591
ALPHA METALS MEXICO SA DE CV Ave Nafta 800, Parque Industrial STIVA Apodaca NL 66600 Mexico	Tel: +52 81 1156-6602	Tel: 01 800 022 1400 Tel: +52 55 5559-1588
Alpha Assembly Solutions Brasil Soldas Ltda Rio Jaguarão, 1540 - Vila Buriti Manaus Amazonas 69072-055 Brasil	Tel: 55 92 3614-7400	Tel: 55 92 3614-7423

Section 2. Hazards identification

OSHA/HCS status

Classification of the substance or mixture

- : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
- : FLAMMABLE LIQUIDS Category 2

ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1B

SERIOUS EYE DAMAGE - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (respiratory tract) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (Narcotic effects) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (blood system,

kidneys, liver) - Category 2

AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3

GHS label elements

Hazard pictograms









Signal word : Danger

Section 2. Hazards identification

Hazard statements

: Highly flammable liquid and vapor.

Harmful if inhaled.

Causes severe skin burns and eye damage.

Suspected of causing cancer.

Causes damage to organs. (respiratory tract)

May cause drowsiness or dizziness.

May cause damage to organs through prolonged or repeated exposure. (blood system,

kidneys, liver)

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves. Wear eye or face protection. Wear protective clothing. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

Response

: Get medical attention if you feel unwell. IF exposed: Call a POISON CENTER or physician. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage Disposal

: Store locked up. Store in a well-ventilated place. Keep cool.

Supplemental label elements

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Hazards not otherwise classified

: Do not taste or swallow. Avoid contact with skin and clothing. Wash thoroughly after handling.

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Isopropyl alcohol	80-100	67-63-0
Alkoxylated alcohol.	1-10	-
Amine Hydro Halide	1-10	-
Amine	1-10	-
Hydrobromic acid	1-10	10035-10-6
Polyol	1-10	-

A Trade Secret exemption is pending with the HMIRC for one or more ingredients in this product. Registry Number: 10257 on April 29, 2016

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact

: Get medical attention immediately. Call a poison center or physician. Check for and remove any contact lenses. Immediately flush eyes with running water for at least 30 minutes, keeping eyelids open. Chemical burns must be treated promptly by a physician.

Inhalation

: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

Get medical attention immediately. Call a poison center or physician. Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 15 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness.

Skin contact: Causes severe burns. Defatting to the skin.

Ingestion : Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Section 4. First aid measures

Ingestion

: Adverse symptoms may include the following: stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that mists are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides

halogenated compounds

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Section 6. Accidental release measures

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Storage temperature: 5 to 30°C (41 to 86°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Isopropyl alcohol	ACGIH TLV (United States, 3/2017). Notes: Refers to Appendix A Carcinogens. ACGIH 2003 Adoption STEL: 400 ppm 15 minutes. TWA: 200 ppm 8 hours. NIOSH REL (United States, 10/2016). STEL: 1225 mg/m³ 15 minutes. STEL: 500 ppm 15 minutes. TWA: 980 mg/m³ 10 hours. TWA: 400 ppm 10 hours. OSHA PEL (United States, 6/2016). TWA: 980 mg/m³ 8 hours. TWA: 400 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). STEL: 1225 mg/m³ 15 minutes. STEL: 500 ppm 15 minutes. TWA: 980 mg/m³ 8 hours. TWA: 980 mg/m³ 8 hours. TWA: 980 mg/m³ 8 hours. TWA: 400 ppm 8 hours.
Amine	OSHA PEL 1989 (United States, 3/1989). TWA: 3 ppm 8 hours. TWA: 15 mg/m³ 8 hours. TWA: 15 mg/m³ 8 hours. Form: All forms TWA: 3 ppm 8 hours. Form: All forms NIOSH REL (United States, 10/2016). TWA: 3 ppm 10 hours. TWA: 15 mg/m³ 10 hours. NIOSH REL (United States, 6/2001). TWA: 15 mg/m³ 10 hours. Form: All forms TWA: 3 ppm 10 hours. Form: All forms TWA: 3 ppm 10 hours. Form: All forms TWA: 3 ppm 10 hours. Form: Inhalable fraction and vapor ACGIH TLV (United States, 3/2017). Absorbed through skin. TWA: 1 mg/m³ 8 hours. Form: Inhalable fraction and vapor ACGIH TLV (United States, 2/2003). Absorbed through skin. Notes: 1994-1995 Adoption TWA: 2 mg/m³ 8 hours. Form: All forms TWA: 0.46 ppm 8 hours. Form: All forms
Hydrobromic acid	ACGIH TLV (United States, 3/2017). Notes: ACGIH 2004 Adoption C: 2 ppm NIOSH REL (United States, 10/2016). CEIL: 10 mg/m³ CEIL: 3 ppm OSHA PEL (United States, 6/2016). TWA: 10 mg/m³ 8 hours. TWA: 3 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). CEIL: 10 mg/m³ CEIL: 3 ppm
Polyol	OSHA PEL (United States, 6/2016). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 15 mg/m³ 8 hours. Form: Total dust OSHA PEL 1989 (United States, 3/1989). TWA: 5 mg/m³ 8 hours. Form: Respirable fraction TWA: 10 mg/m³ 8 hours. Form: Total dust

Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/ or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Colorless to light yellow. [Light]

Odor : Alcohol-like.
Odor threshold : Not available.
pH : Not available.
Melting point : Not available.
Boiling point : Not available.

Flash point : Closed cup: 12°C (53.6°F) [Tag Closed Cup]

Evaporation rate : Not available. **Flammability (solid, gas)** : Not available.

Page: 8/14

Section 9. Physical and chemical properties

Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : Not available. Vapor density : >1 [Air = 1] **Relative density** : 0.8292

Solubility : Easily soluble in the following materials: cold water.

VOC : 677.9 g/l Partition coefficient: n-: Not available.

octanol/water **Auto-ignition temperature**

: 399°C (750.2°F) **Decomposition temperature** : Not available. : Not available.

Aerosol product

Viscosity

Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous : Under normal conditions of storage and use, hazardous reactions will not occur. reactions

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not

allow vapor to accumulate in low or confined areas.

: Reactive or incompatible with the following materials: oxidizing materials, reducing **Incompatibility with various** materials, metals, acids, alkalis and moisture. substances

: Under normal conditions of storage and use, hazardous decomposition products should **Hazardous decomposition** not be produced. products

Other Hazardous : carbon oxides (CO, CO₂), nitrogen oxides (NO, NO₂ etc.), hydrogen chloride decomposition products

Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Routes of entry Acute toxicity

: Eye contact. Inhalation. Ingestion.

Product/ingredient name	Result	Species	Dose	Exposure
Isopropyl alcohol	LD50 Dermal	Rabbit	6290 mg/kg	-
	LD50 Oral	Rat	4.7 g/kg	-
Alkoxylated alcohol.	LD50 Dermal	Rabbit - Male	1610 mg/kg	-
•	LD50 Dermal	Rabbit	>2000 mg/kg	_
	LD50 Oral	Rat	780 mg/kg	-
	LD50 Oral	Rat	1090 mg/kg	-
	LD50 Oral	Rat	2.4 ml/kg	-
Amine Hydro Halide	LD50 Oral	Rat	1070 mg/kg	-
Amine	LD50 Dermal	Rabbit	8180 mg/kg	-
	LD50 Oral	Mouse	3300 mg/kg	_
	LD50 Oral	Rabbit	2200 mg/kg	_
	LD50 Oral	Rat	680 mg/kg	-
Hydrobromic acid	LC50 Inhalation Gas.	Rat	2858 ppm	1 hours
•	LC50 Inhalation Vapor	Mouse	814 ppm	1 hours
	LC50 Inhalation Vapor	Rat	2858 ppm	1 hours
Polyol	LD50 Intraperitoneal	Mouse	8700 mg/kg	-
-	LD50 Intravenous	Rabbit	53 g/kg	-

Section 11. Toxicological information

LD50 Oral		7750 mg/kg	-
LD50 Oral	Rat	12600 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Isopropyl alcohol	Eyes - Moderate irritant	Rabbit	-	24 hours 100	-
				milligrams	
	Eyes - Moderate irritant	Rabbit	-	10 milligrams	-
	Eyes - Severe irritant	Rabbit	-	100	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	500	-
				milligrams	
Alkoxylated alcohol.	Eyes - Severe irritant	Rabbit	-	24 hours 100	-
				microliters	
Amine	Eyes - Severe irritant	Rabbit	-	24 hours 750	-
				Micrograms	
	Eyes - Severe irritant	Rabbit	-	5500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	50 milligrams	-
Polyol	Eyes - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
				milligrams	

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

No applicable toxicity data

Additional information:

Classification

Product/ingredient name	OSHA	IARC	NTP
Isopropyl alcohol	-	3	-
Amine	-	2B	-

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
Amine Hydro Halide	Equivocal	-	-	Mouse	Intraperitoneal: 3825 mg/ kg	-
	Equivocal	-	-	Mouse	Oral: 12 g/ kg	-
Amine	Positive	-	Positive	Rat - Female	Subcutaneous: 1500 mg/ kg	9 days During Pregnancy; 6 hours per day
	-	Positive	-	Rat - Male	Oral: 2500 ppm	13 weeks; 7 days per week

Teratogenicity

Not available.

Section 11. Toxicological information

Specific target organ toxicity

Name		Route of exposure	Target organs
Isopropyl alcohol Hydrobromic acid	Category 3 Category 1		Narcotic effects respiratory tract

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Amine	Category 2		blood system, kidneys and liver

Aspiration hazard

Not available.

Information on the likely routes of exposure

: Routes of entry anticipated: Oral, Inhalation.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause

drowsiness or dizziness.

Skin contact: Causes severe burns. Defatting to the skin.

Ingestion : Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Section 11. Toxicological information

Potential chronic health effects

Product/ingredient name	Result	Species	Dose	Exposure			
Amine	Chronic TD50 Oral Chronic TD50 Oral	Mouse Rat	1000 mg/kg 25 mg/kg	-			
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.						
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.						
Mutagenicity	: No known significant effects or critical hazards.						
Teratogenicity	: No known significant effects or critical hazards.						
Developmental effects Fertility effects	: No known significant effects or critical hazards.: No known significant effects or critical hazards.						

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	2952.8 mg/kg
Dermal	20333.4 mg/kg
Inhalation (gases)	3085.4 ppm

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Isopropyl alcohol	Acute EC50 10100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute LC50 1400000 µg/l Marine water	Crustaceans - Crangon crangon	48 hours
	Acute LC50 4200 mg/l Fresh water	Fish - Rasbora heteromorpha	96 hours
Amine Hydro Halide	LC50 9 mg/l	Algae	96 hours
Amine	Acute EC50 12 mg/l Fresh water	Algae - Pseudokirchneriella	96 hours
		subcapitata	
	Acute LC50 28800 µg/l Fresh water	Crustaceans - Ceriodaphnia	48 hours
		dubia - Neonate	
	Acute LC50 100 mg/l	Daphnia	96 hours
	Acute LC50 >100 mg/l	Daphnia	96 hours
	Acute LC50 2150 μg/l Fresh water	Daphnia - Daphnia pulex	48 hours
	Acute LC50 100 mg/l	Fish	96 hours
	Acute LC50 >100 mg/l	Fish	96 hours
	Acute LC50 1370 mg/l	Fish	96 hours
	Acute LC50 1480 mg/l	Fish	96 hours
Hydrobromic acid	EC50 130 mg/l	Algae	72 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Isopropyl alcohol	0.05	-	low
Amine Hydro Halide	-3.28	-	low
Amine	-1.43	-	low
Polyol	-1.76	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 12. Ecological information

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	UN	IMDG	IATA
UN number	UN1219	UN1219	UN1219	UN1219	UN1219	UN1219
UN proper shipping name	Isopropanol solution	Isopropanol	Isopropanol	Isopropanol	Isopropanol	Isopropanol
Transport hazard class(es)	3	3	3	3	3	3
Packing group	II	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.	No.
Additional	EPC# 120					

Additional information -**DOT** Classification |ERG# 129

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

U.S. Federal regulations

: TSCA 5(a)2 proposed significant new use rule (SNUR): No products were found. TSCA 5(a)2 final significant new use rule (SNUR): No products were found.

TSCA 12(b) one-time export notification: No products were found.

TSCA 12(b) annual export notification: No products were found.

: All components are listed or exempted.

United States inventory (TSCA 8b)

Page: 13/14

Section 15. Regulatory information

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 311/312

Classification : Fire hazard

Immediate (acute) health hazard Delayed (chronic) health hazard

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Amine	-	1-10
Supplier notification	Amine	-	1-10

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer. **WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada

Canada inventory : Not determined.

International lists

National inventory

Australia : All components are listed or exempted.

China : All components are listed or exempted.

Europe : All components are listed or exempted.

Japan : All components are listed or exempted.

Malaysia : Not determined.

New Zealand: All components are listed or exempted.Philippines: All components are listed or exempted.Republic of Korea: All components are listed or exempted.Taiwan: All components are listed or exempted.

Thailand : Not determined.

Turkey : Not determined.

Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Procedure used to derive the classification

Section 16. Other information

Classification	Justification
Flam. Liq. 2, H225	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Carc. 2, H351	Calculation method
STOT SE 1, H370 (respiratory tract)	Calculation method
STOT SE 3, H336	Calculation method
STOT RE 2, H373 (blood system, kidneys, liver)	Calculation method
Aquatic Acute 3, H402	Calculation method
Aquatic Chronic 3, H412	Calculation method

History

Date of issue/Date of

revision

: March 12 2019.

Date of previous issue

: July 9 2018.

Version : 3.02

Prepared by : Regulatory Affairs Department

enthone.msds@macdermidenthone.com

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

4.9.04b4933

Alpha Assembly SDS GHS Americas