

**SYLGARD(R) 170 SILICONE ELASTOMER
(PART A) (PART A information is below)**

Version	Revision Date:	SDS Number:	Date of last issue: 06/08/2015
2.2	09/28/2015	836459-00005	Date of first issue: 11/26/2014

SECTION 1. IDENTIFICATION

Product name : SYLGARD(R) 170 SILICONE ELASTOMER (PART A)
(PART A information is below)

Product code : 000000000001645170

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Electrical industry and electronics

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Not a hazardous substance or mixture.

GHS Label element

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
Quartz	14808-60-7	>= 30 - < 50
Carbon black	1333-86-4	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

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In case of skin contact	: Wash with water and soap as a precaution. Get medical attention if symptoms occur.
In case of eye contact	: Flush eyes with water as a precaution. Get medical attention if irritation develops and persists.
If swallowed	: If swallowed, DO NOT induce vomiting. Get medical attention if symptoms occur. Rinse mouth thoroughly with water.
Most important symptoms and effects, both acute and delayed	: None known.
Protection of first-aiders	: No special precautions are necessary for first aid responders.
Notes to physician	: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Water spray Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: None known.
Specific hazards during fire fighting	: Exposure to combustion products may be a hazard to health.
Hazardous combustion products	: Carbon oxides Silicon oxides Formaldehyde
Specific extinguishing methods	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Follow safe handling advice and personal protective equipment recommendations.
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- Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice.
Take care to prevent spills, waste and minimize release to the environment.
- Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Quartz	14808-60-7	TWA (total dust)	30 mg/m ³ / %SiO ₂ +2	OSHA Z-3
		TWA (respirable)	10 mg/m ³ / %SiO ₂ +2	OSHA Z-3

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		TWA (respirable)	250 mppcf / %SiO ₂ +5	OSHA Z-3
		TWA (Respirable fraction)	0.025 mg/m ³ (Silica)	ACGIH
		TWA (Respirable dust)	0.05 mg/m ³ (Silica)	NIOSH REL
Carbon black	1333-86-4	TWA	3.5 mg/m ³	NIOSH REL
		TWA	3.5 mg/m ³	OSHA Z-1
		TWA (Inhalable fraction)	3 mg/m ³	ACGIH

Engineering measures : Processing may form hazardous compounds (see section 10).
 Ensure adequate ventilation, especially in confined areas.
 Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
 Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
 When using do not eat, drink or smoke.
 Wash contaminated clothing before re-use.
 These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
 For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : black

Odor : slight

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Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: > 35 °C
Flash point	: > 101.1 °C Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapor pressure	: No data available
Relative vapor density	: No data available
Relative density	: 1.35
Solubility(ies) Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity Viscosity, kinematic	: 3,000 mm ² /s
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.

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Possibility of hazardous reactions : Can react with strong oxidizing agents.
When heated to temperatures above 180 °C (356 °F) in the presence of air, trace quantities of formaldehyde may be released.
Adequate ventilation is required.
See OSHA formaldehyde standard, 29 CFR 1910.1048
Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : None known.

Incompatible materials : Oxidizing agents

Hazardous decomposition products
Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:**Quartz:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Carbon black:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 0.0046 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Skin corrosion/irritation

Not classified based on available information.

Ingredients:**Carbon black:**

Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:**Carbon black:**

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Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.

Respiratory sensitization: Not classified based on available information.

Ingredients:**Carbon black:**

Test Type: Buehler Test

Routes of exposure: Skin contact

Species: Guinea pig

Method: OECD Test Guideline 406

Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Carbon black:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Carcinogenicity

Not classified based on available information.

Ingredients:**Quartz:**

Species: Humans

Application Route: inhalation (dust/mist/fume)

Result: positive

Remarks: IARC (International Agency for Research on Cancer)

The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carcinogenicity - Assessment : Positive evidence from human epidemiological studies (inhalation)

IARC

Group 1: Carcinogenic to humans

Quartz 14808-60-7

Group 2B: Possibly carcinogenic to humans

Carbon black 1333-86-4

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

Known to be human carcinogen

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Quartz

14808-60-7

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:**Quartz:**

Routes of exposure: inhalation (dust/mist/fume)

Target Organs: Lungs

Assessment: Shown to produce significant health effects in animals at concentrations of 0.02 mg/l/6h/d or less.

Carbon black:

Routes of exposure: inhalation (dust/mist/fume)

Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Repeated dose toxicity**Ingredients:****Quartz:**

Species: Humans

LOAEL: 0.053 mg/m3

Application Route: Inhalation

Remarks: OECD SIDS

The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carbon black:

Species: Rat

NOAEL: 1 mg/m3

LOAEL: 7 mg/m3

Application Route: Inhalation

Test atmosphere: dust/mist

Exposure time: 90 d

Remarks: The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Ingredients:**

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Quartz:

Ecotoxicology Assessment

Acute aquatic toxicity : No toxicity at the limit of solubility.

Chronic aquatic toxicity : No toxicity at the limit of solubility.

Carbon black:

Toxicity to fish

: LC0 (Danio rerio (zebra fish)): 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 5,600 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 202Toxicity to algae : NOEC (Desmodesmus subspicatus (green algae)): 10,000 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201**Persistence and degradability**

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.**SECTION 14. TRANSPORT INFORMATION****International Regulation****UNRTDG**

Not regulated as a dangerous good

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IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**US State Regulations****Pennsylvania Right To Know**

Dimethyl Siloxane, Dimethylvinylsiloxyl-terminated	68083-19-2	50 - 70 %
Quartz	14808-60-7	30 - 50 %
Zinc oxide	1314-13-2	0.1 - 1 %
Aluminum oxide	1344-28-1	0.1 - 1 %

New Jersey Right To Know

Dimethyl Siloxane, Dimethylvinylsiloxyl-terminated	68083-19-2	50 - 70 %
Quartz	14808-60-7	30 - 50 %
Carbon black	1333-86-4	0.1 - 1 %

California Prop. 65

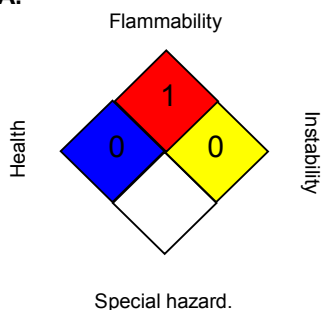
This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

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The ingredients of this product are reported in the following inventories:

NZIoC	: All ingredients listed or exempt.
REACH	: All ingredients (pre-)registered or exempt.
TSCA	: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
AICS	: All ingredients listed or exempt.
IECSC	: All ingredients listed or exempt.
ENCs/ISHL	: All components are listed on ENCS/ISHL or exempted from inventory listing.
KECI	: All ingredients listed, exempt or notified.
PICCS	: All ingredients listed or exempt.
DSL	: All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).

SECTION 16. OTHER INFORMATION
Further information
NFPA:

HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	: USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	: 8-hour, time-weighted average

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NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-3 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet	: Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, http://echa.europa.eu/
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Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid

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when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8