



Revision Number: 006.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SF 7387 known as Output(TM) 7387 Activator	IDH number:	230178
Product type:	Activator	Item number:	20263
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Electronic Materials LLC	Telephone: +1 (888) 943-6535		
14000 Jamboree Road	MEDICAL EMERGENCY Phone: Poison Control Center		
Irvine, CA 92606	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkel.com/electronics		

2. HAZARDS IDENTIFICATION**EMERGENCY OVERVIEW**

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR.
HARMFUL IF SWALLOWED.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)**Precautionary Statements**

Prevention:	Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	If SWALLOWED: Immediately call poison control or physician if you feel unwell. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Call a poison control center or physician if you feel unwell. Rinse mouth. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry

Storage: chemical or carbon dioxide to extinguish.
Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place.
Keep cool. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
n-Heptane	142-82-5	30 - 60
Aldehyde-amine condensate	Proprietary	10 - 30
2-Propanol	67-63-0	10 - 30
Methylcyclohexane	108-87-2	1 - 5
Octane	111-65-9	1 - 5

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Never give anything by mouth to an unconscious person. Get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

Unusual fire or explosion hazards: Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Cyanides. Toxic and irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways. Remove all sources of ignition.

Clean-up methods:

Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition.

Storage:

For safe storage, store at or below 38 °C (100.4 °F)
Store away from heat, sparks, flames, or other sources of ignition.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
n-Heptane	400 ppm TWA 500 ppm STEL	500 ppm (2,000 mg/m3) PEL	None	None
Aldehyde-amine condensate	None	None	None	None
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m3) PEL	None	None
Methylcyclohexane	400 ppm TWA	500 ppm (2,000 mg/m3) PEL	None	None
Octane	300 ppm TWA	500 ppm (2,350 mg/m3) PEL	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields.

Skin protection:

Chemical resistant, impermeable gloves. Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Amber
Odor:	Aliphatic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	35 mm hg (20 °C (68°F))
Boiling point/range:	176 °F (80°C) Approximately
Melting point/ range:	Not available.
Specific gravity:	0.78
Vapor density:	Heavier than air.
Flash point:	-4 °C (24.8 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Not miscible
Partition coefficient (n-octanol/water):	Not available.
VOC content:	83.84 %; 645.1 g/l

Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Toxic fumes.

Incompatible materials: Oxidizing agents. Acids. Bases. Aldehydes. Alkalis. Amines. Chlorine. Halogens. Isocyanates. Ethylene oxide.

Reactivity: Not available.

Conditions to avoid: Keep away from heat, spark and flame. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause dizziness, incoordination, headache, nausea, and vomiting.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: Harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
n-Heptane	Inhalation LC50 (RAT, 4 h) = 103 mg/l	Central nervous system, Irritant
Aldehyde-amine condensate	None	No Records
2-Propanol	Oral LD50 (RAT) = 5,045 mg/kg Oral LD50 (RABBIT) = 6,410 mg/kg Oral LD50 (RAT) = 4.7 g/kg Oral LD50 (RABBIT) = 8.0 g/kg Oral LD50 (RABBIT) = 5.03 g/kg Dermal LD50 (RABBIT) = 12,800 mg/kg	Allergen, Blood, Brain, Central nervous system, Irritant, Kidney, Liver, Spleen
Methylcyclohexane	None	Central nervous system, Irritant, Kidney, Liver
Octane	Inhalation LC50 (RAT, 4 h) = 118 mg/l	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
n-Heptane	No	No	No
Aldehyde-amine condensate	No	No	No
2-Propanol	No	No	No
Methylcyclohexane	No	No	No
Octane	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Flammable liquids, n.o.s. (Heptanes, Isopropanol)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II

International Air Transportation (ICAO/IATA)

Proper shipping name: Flammable liquid, n.o.s. (Heptanes, Isopropanol)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II
Exceptions: ID8000, (Not more than 500 ml), May Qualify as Consumer Commodity

Water Transportation (IMO/IMDG)

Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Heptanes, Isopropanol)
Hazard class or division: 3
Identification number: UN 1993
Packing group: II
Marine pollutant: Heptanes

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Fire
CERCLA/SARA Section 313: None above reporting de minimis
CERCLA Reportable quantity: n-Heptane (CAS# 142-82-5) 100 lbs. (45.4 kg)
Methylcyclohexane (CAS# 108-87-2) 100 lbs. (45.4 kg)
Octane (CAS# 111-65-9) 100 lbs. (45.4 kg)
2-Propanol (CAS# 67-63-0) 100 lbs. (45.4 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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